

Ship ASAP

Work Order ID 71505

Tuesday, July 05, 2011 9:53:26 AM



Ship Friday
sooner

Item ID: D350-607-143

Accept



Setup Start



Revision ID:

Item Name: Automatic Lid Opener Installation

Stop



Start Date: 7/5/2011 Start Qty: 3.00



Cust Item ID:

Required Date: 7/7/2011 Req'd Qty: 3.00



Customer:

Reference:

Approvals: Process Plan: MF

Date: 11-07-05

Tooling:

Date:

Run Start



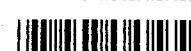
QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D350-607-1	A

100

0.00



DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP D350-607-143
CHG001

Subtotal

CL 11-7-5

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

11/7/10 30

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

Subtotal

30

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 71505

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Item ID: D350-607-143

Accept



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Start Date: 7/5/2011 Start Qty: 3.00



Cust Item ID:

Required Date: 7/7/2011 Req'd Qty: 3.00



Customer:

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 		0.00							
Packaging	Memo	0.00				11/7/10		30	
Packaging	Identify and pack for shipping as per PPP D350-607-143 Location: _____ PPP rev: <u>A</u>								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

MF
11-07-04

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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Picklist Print

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Work Order ID: 71505

Parent Item: D350-607-143

Parent Item Name: Automatic Lid Opener Installation

Start Date: 7/5/2011

Required Date: 7/7/2011

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP RevA: New issue DD verified by:EC
per dwg revC DD 10.01.18 verified by:EC
545 DD 10.04.19 verified by:EC

IPP RevB: as
IPP Rev:C as per ecn10-

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3953-7 Spring Spacer		Manufactured	No			110	Each	25.0000	1	3			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST096				25					
				65053				4					
				69975				21					
D3953-3 Gas Spring Stud, Lid		Manufactured	No			110	Each	26.0000	1	3			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST096				26					
				69974				26					
D3953-5 Gas Spring Stud, Base		Manufactured	No			110	Each	7.0000	1	3			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST096				7					
				69749				7					
D3953-9 Gas Spring Washer		Manufactured	No			110	Each	37.0000	2	6			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST096				37					
				69025				5					
				69973				32					

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 71505

Parent Item: D350-607-143

Parent Item Name: Automatic Lid Opener Installation

Start Date: 7/5/2011

Required Date: 7/7/2011

Start Qty: 3.00

Required Qty: 3.00

83 D3953-11
Gas Spring Spacer

Manufactured No

110 Each 1.0000

1 3
271506

Location Loc Qty Loc Code

ST096 1
68232 1

83 D3953-15
Gas Spring Bracket

Manufactured No

110 Each 25.0000

1 3
SP

Location Loc Qty Loc Code

ST096 18
71269 18
ST101 7
68233 7

83 D3953-17
Gas Spring Spacer

Manufactured No

110 Each 16.0000

1 3
SP

Location Loc Qty Loc Code

ST096 16
69603 16

SR D3969-1
Spring (Basket Lid)

Manufactured No

110 Each 11.0000

1 3
11/7/10 SP (30)

Location Loc Qty Loc Code

ST272 11
52889 1
71271 10

3

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W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Work Order ID: 71505

Parent Item: D350-607-143

Parent Item Name: Automatic Lid Opener Installation

Start Date: 7/5/2011

Required Date: 7/7/2011

Start Qty: 3.00

Required Qty: 3.00

AN3C11A
BOLT

Purchased No

110 Each

44.0000

2



6

Location

Loc Qty

Loc Code

ST351

4

116590

4

ST357

40

118116

40

AN3C15A
Bolt

Purchased No

110 Each

41.0000

2



6

Location

Loc Qty

Loc Code

ST352

41

117792

41

AN310-4
NUT

Purchased No

110 Each

110.0000

2



6

Location

Loc Qty

Loc Code

ST324

110

117872

10

118078

50

118112

50

MS21043-3
Nut

Purchased No

110 Each

1,137.000

4



12

Location

Loc Qty

Loc Code

FG

72

103691

72

ST301

1065

112314

73

118077

992

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Work Order ID: 71505

Parent Item: D350-607-143

Parent Item Name: Automatic Lid Opener Installation

Start Date: 7/5/2011

Required Date: 7/7/2011

Start Qty: 3.00

Required Qty: 3.00

MS24665-2-12

Purchased

No

110

Each

210.0000

2

6



COTTER PIN

Location

Loc Qty

Loc Code

ST308

200

118078

200

ST309

10

111499

10

NAS1149C0332R

Purchased

No

110

Each

1,523.000

4

12



Washer

Location

Loc Qty

Loc Code

FP-B

15

117291

15

ST297

1508

116304

55

117460

140

117887

311

118078

2

118179

1000

NAS1149C0432R

Purchased

No

110

Each

5,176.000

2

6



Washer

Location

Loc Qty

Loc Code

ST297

5176

116900

416

117291

4760

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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6.3 D350-607-141/-143/-145 AUTOMATIC LID OPENER INSTL

Qty -141	Qty -143	Qty -145	Part Number	Description
X			D350-607-141	AUTOMATIC LID OPENER INSTL (FOR USE ON -041 BASKET)
	X		D350-607-143	AUTOMATIC LID OPENER INSTL (FOR USE ON -043/-047 BASKET)
		X	D350-607-145	AUTOMATIC LID OPENER INSTL (FOR USE ON -045 BASKET)
2		1	D3953-1	GAS SPRING BRACKET
2	1	1	D3953-3	GAS SPRING STUD (LID)
2	1	1	D3953-5	GAS SPRING STUD (BASE)
2	1	1	D3953-7	GAS SPRING SPACER
4	2	2	D3953-9	GAS SPRING WASHER
2	1	1	D3953-11	GAS SPRING SPACER
2		1	D3953-13	GAS SPRING SPACER
	1		D3953-15	GAS SPRING BRACKET
	1		D3953-17	GAS SPRING SPACER
2	1	1	D3969-1	GAS SPRING
4	2	2	AN3C11A	BOLT
	2		AN3C15A	BOLT
4		2	AN3C16A	BOLT
4	2	2	AN310-4	CASTELLATED NUT
8	4	4	MS21043-3	NUT
4	2	2	MS24665-212	COTTER PIN
8	4	4	NAS1149C0332R	WASHER (OR AN960C10L)
4	2	2	NAS1149C0432R	WASHER (OR AN960C416L)

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Revision: A

Date: 10.03.10